

# **Garlock 681**

## MATERIAL PROPERTIES<sup>\*</sup>

Composition:	Vegetable fiber with glue-glycerin binder
Temperature <sup>2</sup> , °F (°C), Maximum:	+212 (+100)
Pressure <sup>2</sup> , Maximum, psig (bar):	200 (13.8)
<b>P x T (max.)</b> <sup>2</sup> , psig x °F (bar x °C):	40,000 (1,300)
Meets Specification:	ASTM-D-1170-62T Grade P-3313-B, SAE J90 Grade P-3313-B,
	MIL-G-12803C Grade P-3313-B and HH-P-96F Type 1

#### **TYPICAL PHYSICAL PROPERTIES**<sup>\*</sup>

ASTM F36	Compressibility at 1000psi, range, %:	25	-40	
ASTM F36	Recovery, %:	4	10	
ASTM F152	Tensile, Across Grain, psi (N/mm <sup>2</sup> ):	2000	2000 (14)	
ASTM D149	Dielectric Properties, range, volts/mil.			
	Sample conditioning	<u>1/16"</u>	<u>1/8"</u>	
	None	-	21	
	96 hours at 100% Relative Humidity:	-	-	
ASTM F586	Design Factors	<u>1/16" &amp; Under</u>	<u>1/8"</u>	
	"m" factor:	9.2	5.5	
	"y" factor, psi (N/mm <sup>2</sup> ):	2700 (18.6)	2400 (16.5)	

### IMMERSION PROPERTIES<sup>\*</sup> - ASTM F146 Fluid Resistance after Five Hours

	Distilled Water	ASTM IRM #903	ASTM Fuel B
	70°F (21°C)	300°F (150°C)	70-85°F (20-30°C)
Thickness Increase, (%)	<30	<5	<5
Weight Increase, (%)	<90	<15	<15

#### Notes:

This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties based on 1/32" (0.8mm) sheet thickness unless otherwise mentioned.

\* Values do not constitute specification Limits